



**Bureau de normalisation  
du Québec**

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# ANNEX TO THE CERTIFICATE

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**IPEX INC.**

**SCARBOROUGH PLANT**

807 Pharmacy Avenue  
Scarborough, Ontario M1L 3K2

**ASTM F1504/2021-08-27**

*Standard Specification for Folded Poly(Vinyl Chloride) [PVC] Pipe for  
Existing Sewer and Conduit Rehabilitation*

Certificate number: **3257**  
Issue date: **2023-10-31**  
Expiry date: **2025-10-31**

TRADEMARK	DIMENSION RATIO	DIAMETER
NovaForm™	DR 35	6 po (150 mm), 8 po (200 mm), 10 po (250 mm), 12 po (300 mm)
NovaForm™	DR 41	8 po (200 mm), 10 po (250 mm), 12 po (300 mm)
NovaForm™	DR 50	15 po (375 mm)
NovaForm™	DR 66	24 po (600 mm)

HISTORY	
Date	Description
2021-10-25	Renewal of certificate.
2022-08-26	Transition to ASTM F1504/2021-08-27 Standard. Addition of 24 po (600 mm) PVC pipe, class DR 66.
2023-10-31	Renewal of certificate.

**THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.**