



ARMTEC INC.
(USINE DE SAINT-CLET)

669, route 201
Saint-Clet, Québec J0P 1S0

BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil
Drainage*

Page 1 of 3

Certificate number: **730**
Issue date: **2023-11-30**
Expiry date: **2025-11-30**

SMOOTH INSIDE WALL OPEN-PROFILE PIPES

Diameter, mm	Class	Category	Type
100	A	R 320	1 and 2
150	A	R 320	1 and 2
200	A	R 320	1 and 2
250	A	R 320	1 and 2
300	A and B	R 210 and R 320	1 and 2
375	A and B	R 210 and R 320	1 and 2
450	A and B	R 210 and R 320	1 and 2
525	A and B	R 210 and R 320	1 and 2
600	A and B	R 210 and R 320	1 and 2
750	A and B	R 210 and R 320	1 and 2
900	A and B	R 210 and R 320	1 and 2

Note. — Joint tightness has not been verified (Clause 6.2.4).

The trade name of these pipes is: *Boss 2000*

R 210: Minimum stiffness of 210 kPa, at 5% deflection.

R 320: Minimum stiffness of 320 kPa, at 5% deflection.

1: non-perforated. — 2: perforated.



ARMTEC INC.
(USINE DE SAINT-CLET)
669, route 201
Saint-Clet, Québec J0P 1S0
BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil
Drainage*

Certificate number: **730**
Issue date: **2023-11-30**
Expiry date: **2025-11-30**

DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES

Diameter, mm	Type	Product Code	Manufacturer /trademark
100	External Double Bell Snap Coupler	437350 (XAC8100)	Exiplast/Aqua Q
150	External Double Bell Snap Coupler	437351 (XAC8150)	Exiplast/Aqua Q
200	External Double Bell Snap Coupler	437352 (XAC8200)	Exiplast/Aqua Q
250	External Split Coupler	437345 (XAC7250)	Exiplast/Aqua Q
300	External Split Coupler	409506 (XAC7300)	Qualiplast/Aqua Q
375	External Split Coupler	437346 (XAC7370Q)	Qualiplast/Aqua Q
450	External Split Coupler	409508 (XAC7450)	Qualiplast/Aqua Q
525	External Split Coupler	437347 (XAC7520)	Qualiplast/Aqua Q
600	External Split Coupler	409509 (XAC7600)	Qualiplast/Aqua Q
750	External Split Coupler	437348 (XAC7750)	Qualiplast/Aqua Q
900	External Split Coupler	437349 (XAC7900)	Qualiplast/Aqua Q

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes. Joint tightness has not been verified (Clause 6.2.4).



**Bureau de normalisation
du Québec**

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

Page 3 of 3

**ARMTEC INC.
(USINE DE SAINT-CLET)**
669, route 201
Saint-Clet, Québec J0P 1S0
BNQ 3624-120/2016-04-26

*Smooth Inside Wall Open-Profile Polyethylene (PE) Pipe and
Polyethylene (PE) Fittings for Storm Sewers, Culverts and Soil
Drainage*

Certificate number: **730**
Issue date: **2023-11-30**
Expiry date: **2025-11-30**

HISTORY	
Date	Modification description
2015-11-24	Certificate renewal and change of the business name.
2017-11-02	Certificate renewal.
2018-09-12	Update of the certification to 2016 edition of the standard, Name change from ARMTEC LP to AP INFRASTRUCTURE SOLUTION LP (AQUA Q) and Modification of the scope of certification.
2019-05-28	Name change from AP INFRASTRUCTURE SOLUTIONS LP (AQUA Q) (USINE DE SAINT-CLET) to ARMTEC INC. (USINE DE SAINT-CLET).
2019-11-28	Certificate renewal.
2021-11-25	Certificate renewal.
2023-11-30	Certificate renewal.

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.