



**Bureau de normalisation  
du Québec**

BNQ is a member of the National  
Standards System (NSS)

# CERTIFICATE

No.: **843**

Expiry date: **2024-12-31**

Standard: **BNQ 3624-135/2015-01-21**

*Unplasticized Poly(Vinyl Chloride) [PVC-U] Pipe and Fittings - Pipes  
of 200 mm in Diameter or Larger for Sewage and Soil Drainage*

Certification protocol: **BNQ 3624-908/2016-07-21**

The Bureau de normalisation du Québec (BNQ), having recognized the ability of the holder to manufacture the following products in conformity with the requirements of the standard and certification protocol mentioned herein:

**PVC non-perforated sewer pipes**

(see annex to the certificate)

Hereby issues this certificate to:

**IPEX INC.  
SCARBOROUGH PLANT**

807 Pharmacy Avenue  
Scarborough, (Ontario) M1L 3K2

In accordance with the rules set out in Document BNQ 9902-001.

In witness whereof, we have signed in Quebec City, on December 13, 2022,

Nathalie Dupont, P.Eng., M.Sc.  
Director of Operations

